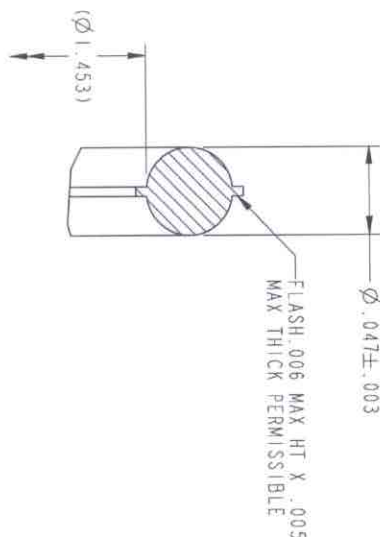
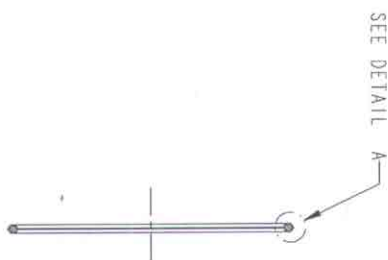
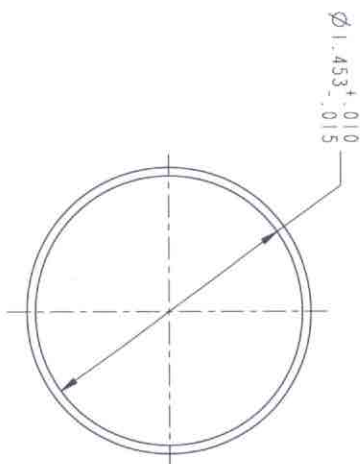


NOTES

1. REQUIREMENTS:
 - A. MATERIAL:
RUBBER, BUNA-N WITH PEROXIDE CURE, 70 DUROMETER HARDNESS.
2. IDENTIFICATION OF THE "SUGGESTED SOURCES OF SUPPLY" HEREON IS NOT TO BE CONSTRUED AS A GUARANTEE OF PRESENT OR CONTINUED AVAILABILITY AS A SOURCE OF SUPPLY FOR THE ITEM.
3. SUGGESTED SOURCES OF SUPPLY:
PRECISION RUBBER PRODUCTS CORP.
HARTMAN DRIVE
LEBANON, TN 37087
FSCM NO. 25184



DETAIL A
SCALE 20/1

REVISIONS

REVISIONS		DATE	YEAR	MO	NO	APPROVED
MODEL	REV	DRAW	REV			
N/A						
	-					
N/A						
N/A						
	C					


VENDOR ITEM DRAWING

PART NO. 12597686


THIS DRAWING WAS GENERATED FROM A SOLID MODEL AND IS CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

PMIC		12993605	TEST VEHICLE	DO NOT SCALE DRAWING	CONTRACT NUMBER		DESIGN ACTIVITY		US ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PICA TUNNY ARSENAL, NEW JERSEY	
			W/CRTG CASE M169	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	CONTRACTOR					
		8886326	M385A1	TOLERANCE ON ANGLES ± 2 PLACE DECIMALS ± 3 PLACE DECIMALS ±	DRAWN BY A. ZIOBERG CHECKER D. COLA		DATE/REVISION 1987-04-24 ENGINEER J. DOUGLAS		"O" RING	
MECHANICAL PROPERTIES		9359372	M918TP		ENGINEER D. COLA		QUALITY ENGINEER L. DOLISSE			
		12926811	M430A1		ENGINEER A. FIZIZIA		DATE/REVISION 2004-04-07			
THIRD ANGLE PROJECTION		9241371	CRTG 40MM M383		DRAWING APPROVAL DANIEL COLA		SCALE			
TP		9241371	CRTG 40MM M383		ENGINEER A. FIZIZIA		SIZE			
TS		9287851	CRTG ASSY M430		DRAWING APPROVAL DANIEL COLA		CAGE CODE			
RA		8886326	M385A1		DESIGN APPROVAL JAMES DOUGLAS		19200			
BH			USED ON		DATE/REVISION 2004-04-07		DWG NO.			
RH			APPLICATION		SCALE		UNIT WT.			
					SHEET		1 OF 1			

DISTRIBUTION STATEMENT A.
APPROVED FOR PUBLIC RELEASE:
DISTRIBUTION IS UNLIMITED.

NOTICE OF REVISION (NOR)		1. DATE (YYMMDD) 99 07 23	Form Approved OMB No. 0704-0188
THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED			
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington DC 20503. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.		2. PROCURING ACTIVITY NO. R9Q2024	
		3. DODAAC	
4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last) ROSARIO LO CASCIO	TACOM-ARDEC AMSTA-AR-QAC-C PICATINNY ARSENAL, NJ 07806-5000	19200	R9Q2024
		7. CAGE CODE	8. DOCUMENT NO.
		19200	MIL-C-48669
9. TITLE OF DOCUMENT ESCAPEMENT ASSEMBLY FOR METAL PARTS AND LOADING, ASSEMBLY AND PACKAGING		10. REVISION LETTER	
		a. CURRENT AMEND 4	b. NEW AMEND 5
11. ECP NO. R9Q2024			
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES CARTRIDGE, 40MM, M918 TARGET PRACTICE (TP)			
13. DESCRIPTION OF REVISION			
PAGE 3			
Para 3.5 Delete last sentence : 'After this inspection the escapement assembly shall pass the arming time test specified in 4.5.10.'			
PAGE 5			
Para 4.3.1 Escapement Assembly 8886357 Change quantity From : 266 To : 408			
PAGE 7			
For Transportation- vibration , change quantity: From : 108 To : 250 Under "NO. OF SAMPLE UNITS", change "50" to "408" in five (5) places Transportation-vibration, under " PARAGRAPH REFERENCE /INSPECTION METHOD " , delete : " 4.5.10 "			
PAGE 15			
Para 4.4.2.7, Critical 9, Transportation - vibration (Safe), Change quantity from : "50" to: 110 Para 4.4.2.7, Major 102 --Delete in its entirety Note 1/- Delete in its entirety and remove "1/" from "Requirement Paragraph " column Note 2/- Delete in its entirety and remove "2/" from " No. of sample units " column Note 3/- Delete in its entirety and remove "3/" from "Requirement Paragraph " column			
PAGE 18			
Para 4.5.10 Delete last sentence : "However, escapement assemblies subjected to the transportation-vibration test shall not be returned to the lot."			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	<input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.		
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT HQ, ARDEC, AMSTA-AR-ESW		c. TYPED NAME (First, Middle Initial, Last)	
d. TITLE Ronald E. Elbe, Chief Crisp Spt & Sm Cal Wpn Sys Div	e. SIGNATURE 		f. DATE SIGNED (YYMMDD) 990913
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYMMDD)

Dist Stmt A

NOTICE OF REVISION (NOR)		1. DATE (YYMMDD) 99 07 23		<i>Form Approved</i> OMB No. 0704-0188	
THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED					
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington DC 20503. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.					
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last) ROSARIO LO CASCIO		TACOM-ARDEC AMSTA-AR-QAC-C PICATINNY ARSENAL, NJ 07806-5000		19200	R9Q2024
				7. CAGE CODE 19200	8. DOCUMENT NO. MIL-C-48669
9. TITLE OF DOCUMENT ESCAPEMENT ASSEMBLY FOR METAL PARTS AND LOADING, ASSEMBLY AND PACKAGING			10. REVISION LETTER		11. ECP NO. R9Q2024
			a. CURRENT AMEND 4		b. NEW AMEND 5
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES CARTRIDGE, 40MM, M918 TARGET PRACTICE (TP)					
13. DESCRIPTION OF REVISION (continuation sheet)					
PAGE 18					
Para 4.5.13 Delete " (except arming time) " in two (2) places					
Para 4.5.13 Starting from third to last sentence ,delete : " After this examination they shall be subjected to the arming time test specified in 4.5.10. This is a destructive test. Assemblies so tested shall not be returned to the lot. "					
PAGE 19					
Para 4.5.18 Insert after <u>Functioning</u> , " After completion of the transportation - vibration test, " and before " the escapement assembly (Dwg 8886357) shall be..."					
14. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (X one)		<input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT HQ, ARDEC, AMSTA-AR-ESW			c. TYPED NAME (First, Middle Initial, Last)		
d. TITLE Ronald E. Elbe, Chief Cmbt Spt & Sm Cal Wpn Sys Div		e. SIGNATURE 		f. DATE SIGNED (YYMMDD) 990913	
15.a. ACTIVITY ACCOMPLISHING REVISION		b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYMMDD)	